Specifications

Cylinders: V12
Engine Displacement: 13048 cu. in. (214 L)
Bore & Stroke: 10.83" x 11.81" (275 x 300 mm)
Compression Ratio: 9:1
Jacket Water System Capacity: 100 gal. (379 L)
Lube Oil Capacity: 220 gal. (883 L)
Starting System: 150 psi (10.3 bar)
Dry Weight: 50,020 lb. (22,689 kg)

0.5 gm NOx / 1.8 gm CO / 0.7 gm NMHC Capability
Meets 2010 U.S. EPA Spark Ignited New Source Performance Standard (SI NSPS) for NOx, CO and NMHC’s without emission aftertreatment

Standard Equipment

AIR INLET AND EXHAUST SYSTEMS
Air Inlet Connection – Two 11" (280 mm) B.C. horizontal inlet flanges
Exhaust Manifold – Dry with protective insulation.
Exhaust Outlet – Two 11-5/8" B.C. (295 mm) horizontal outlet flanges.

BARRING DEVICE – Manual.

CAMSHAFT – Consists of individual segments, one per cylinder, bolted together.

CONNECTING RODS – Low alloy, forged, fully machined.

CONTROL SYSTEM – Waukesha Engine System Manager (ESM®) integrates spark timing control, speed governing, detonation detection, air fuel ratio control, turbocharger wastegate control, turbocharger compressor bypass control, start-stop control, diagnostic tools, fault logging and engine safeties. Engine Control Unit (ECU) is central brain of the control system and main customer interface. Interface with ESM is through 25 foot (7.6 m) harness to local panel, through MODBUS RTU slave connection RS-485 multidrop hardware, and through the Electronic Service Program (ESP). Customer connections are only required to the local panel, fuel valve, and 24VDC power supply. Compatible with Woodward load sharing module. ESM meets Canadian Standards Association Class I, Division 2, Group A, B, C & D (Canada & US) hazardous location requirements.

CRANKCASE – Single piece, stress relieved, gray iron casting. Main bearing caps are retained with vertical studs and lateral tie bolts.

CRANKCASE PRESSURE RELIEF DOORS – Seven mounted on side of crankcase.

CRANKCASE VENTILATION SYSTEM – Forced ventilation with 230V AC/1 ph blower, restriction valve, and check valve. 4" blower outlet for customer connection per local codes. Motor starter shipped loose. Single 3" (76.2 mm) round pipe connection.

CRANKSHAFT – Low alloy, forged, fully machined. Countersunk with seven main bearing journals. The crankshaft is flanged for full power transmission from each end. Bearings are heavy duty, replaceable, precision aluminum type.

CYLINDER HEAD – Twelve interchangeable, bore–cooled with two hard faced intake and two hard faced exhaust valves per head. Includes stainless steel intake and exhaust valve seats and prechamber fuel control valves. No head gaskets are required.

CYLINDER LINER – Removable wet type with intermediate jacket water guide.

ELECTRONIC SERVICE PROGRAM (ESP) – Microsoft® Windows-based program provided on CD-ROM for programming and interface to ESM. Includes E-Help for troubleshooting any ESM faults. Serial harness is provided for connection RS-232 port, mounted main and prechamber gas supply regulators and 24V DC pilot operated prechamber valve. Shipped loose 24V DC pilot operated main fuel valve.

ENGINE PROTECTION DEVICES – Engine emergency shutdown/starter lockout palm button (2) mounted, one wired on either side of the engine. Engine protection is also provided by ESM for: lube oil pressure and temperature, intake manifold temperature and pressure, overspeed, and jacket water temperature.


GOVERNOR – Electric throttle actuator controlled by ESM with throttle position feedback. Governor tuning is performed using ESP.

IGNITION SYSTEM – Ignition Power Module (IPM) controlled by ESM, with spark timing optimized for any speed/load condition. Dual voltage energy levels automatically controlled by ESM to maximize spark plug life. Shielded ignition components meet Canadian Standards Association Class 1, Division 2, Group A, B, C & D (Canada & US) hazardous location requirements.

INTERCOOLER – Air–to–water, for 130° F (54° C) inlet water.

LUBRICATION SYSTEM – Gear driven, externally mounted gear type pump with pressure regulator and bypass circuit. Fully mounted and integrated plate type oil cooler and full flow lube oil filters. Includes centrifugal oil bypass filtration for maximum oil and filter life. Mounted pre-lube pump accepts common air or electric motor drives. Charge air cooler and lube oil cooler plumbed in series.

PAINT – Oilfield orange.

PISTON – Single piece, aluminum alloy with integrally cast cooling passages. Four piston rings with the top two compression rings housed in a Ni–resist ring carrier. 9.1 compression ratio.

STARTING SYSTEM – One TDI 112 turbine pneumatic starter with 24VDC starting valve and strainer. Requires 150 psiq (10.3 bar) air/gas supply.

TURBOCHARGER – Two, exhaust driven. Wastegate and compressor bypass actuators controlled by ESM.

VIBRATION DAMPER – Enclosed, hydrolastic.

WATER CIRCULATION SYSTEM

Auxiliary Circuit – Includes mounted 130° F (54° C) auxiliary water temperature control valve with mounted bypass, gear driven water pump, mounted intercooler, and mounted oil cooler. Provides single customer inlet and single customer outlet connection.

Engine Jacket – Includes mounted 180°F (82°C) jacket water temperature control valve with mounted bypass and gear driven water pump. Provides single customer inlet and single customer outlet connection.
**POWER RATINGS: 12V275GL+ Gas Engines - Constant Torque**

<table>
<thead>
<tr>
<th>CONTINUOUS DUTY</th>
<th></th>
<th>Brake Horsepower (kWb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>I.C. Water Inlet Temp.</td>
<td>C.R.</td>
</tr>
<tr>
<td>12V275GL+</td>
<td>130° F (54° C)</td>
<td>9:1</td>
</tr>
</tbody>
</table>

**PERFORMANCE DATA: 12V275GL+ Gas Engines**

<table>
<thead>
<tr>
<th>Intercooler Water Temperature 130° F (54° C)</th>
<th>1000 RPM</th>
<th>900 RPM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power bhp (kWb)</td>
<td>3625 (2703)</td>
<td>3265 (2435)</td>
</tr>
<tr>
<td>BSFC (LHV) Btu/bhp-hr (kJ/kWh)</td>
<td>6475 (9161)</td>
<td>6408 (9066)</td>
</tr>
<tr>
<td>NOx g/bhp-hr (mg/Nm³ @ 5% O₂)</td>
<td>0.5 (235)</td>
<td>0.5 (240)</td>
</tr>
<tr>
<td>CO g/bhp-hr (mg/Nm³ @ 5% O₂)</td>
<td>1.8 (845)</td>
<td>1.8 (845)</td>
</tr>
<tr>
<td>NMHC g/bhp-hr (mg/Nm³ @ 5% O₂)</td>
<td>0.7 (325)</td>
<td>0.7 (325)</td>
</tr>
<tr>
<td>THC g/bhp-hr (mg/Nm³ @ 5% O₂)</td>
<td>6.0 (2500)</td>
<td>6.5 (2700)</td>
</tr>
<tr>
<td>Heat Rejection to Jacket Water Btu/hr*1000 (kW)</td>
<td>2106 (617)</td>
<td>1886 (553)</td>
</tr>
<tr>
<td>Heat to Lube Oil Btu/hr*1000 (kW)</td>
<td>873 (256)</td>
<td>742 (217)</td>
</tr>
<tr>
<td>Heat Rejection to Intercooler Btu/hr*1000 (kW)</td>
<td>2057 (603)</td>
<td>1715 (503)</td>
</tr>
<tr>
<td>Total Heat to Auxiliary Btu/hr*1000 (kW)</td>
<td>2930 (859)</td>
<td>2457 (720)</td>
</tr>
<tr>
<td>Induction Air Flow SCFM (Nm³/hr)</td>
<td>8931 (13727)</td>
<td>8178 (12570)</td>
</tr>
<tr>
<td>Exhaust Gas Flow Rate lb/hr (kg/hr)</td>
<td>42107 (19100)</td>
<td>38525 (17475)</td>
</tr>
<tr>
<td>Exhaust Stack Temperature °F (°C)</td>
<td>853 (456)</td>
<td>822 (439)</td>
</tr>
</tbody>
</table>

**NOTES:**

All natural gas engine ratings are based on a fuel of 900 Btu/ft³ (35.3 MJ/nm³) SLHV, with a 91 WKI®. For conditions or fuels other than standard, consult the Dresser Waukesha Application Engineering Department.

Data based on standard conditions of 77° F (25° C) ambient temperature, 29.53 inches Hg (100kPa) barometric pressure, 30% relative humidity (0.3 inches Hg /1 kPa water vapor pressure).

1) Performance ratings are based on ISO 3046/1-1995 with mechanical efficiency of 90% and Tcra limited to ± 10° F.
2) Fuel consumptions based on ISO 3046/1-1995 with a +5% tolerance for commercial quality natural gas having a 900 Btu/ft³ saturated low heat value.
3) Data will vary due to variations in site conditions. For conditions and/or fuels other than standard, consult the Dresser Waukesha Application Engineering Department.
4) Heat rejected to auxiliary circuit is sum of heat rejected to intercooler and lube oil.

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